

## CLAIM

1. A lenticular lens sheet, comprising:  
a plurality of lenticular lenses disposed on one surface  
of a translucent substrate;  
5       convex lenses disposed on the other surface of the  
translucent substrate, each at a condensing position in which  
light from the lenticular lenses is condensed; and  
convex external light-absorbing sections disposed on the  
other surface of the translucent substrate at positions  
10       different from the condensing positions, wherein  
the external light-absorbing sections are constituted  
only by slant surfaces.
2. A lenticular lens sheet according to claim 1, wherein  
15       the external light-absorbing sections are constituted by two  
slant surfaces.
3. A lenticular lens sheet according to claim 1, wherein  
the external light-absorbing sections have a plurality of  
20       ridge shapes constituted by two slant surfaces.
4. A lenticular lens sheet according to claim 1,  
comprising an external light-absorbing layer provided on the  
slant surfaces of the external light-absorbing sections.

5. A manufacturing method for a lenticular lens sheet comprising the steps of:

manufacturing a lenticular lens substrate that comprises a plurality of lenticular lenses disposed on one surface of the translucent substrate, and convex external light-absorbing sections disposed on the other surface of the translucent substrate at positions different from condensing positions in which light from the lenticular lenses is condensed; and

forming an external light-absorbing layer on the slant surfaces of the external light-absorbing sections.

6. A manufacturing method for a lenticular lens sheet according to claim 5, wherein the light-absorbing layer is formed by roll printing.